

## 300M HIGH TENSILE

300M is a low alloy vacuum melted steel of very high strength. It is a modified AISI 4340 with silicon, vanadium and slightly higher carbon and molybdenum content than 4340. It has a very good combination of strength and toughness, fatigue strength and good ductility. It is a through hardened alloy.

Applications: 300M is used for high strength parts in the range of 55HRc, such as high performance auto parts, aircraft landing gear, airframe parts and any other high strength applications.

Colour Code	Stocked Sizes
Silver (Bar End) 	Rounds
	Hexagons
	Hollow Bar
	Square
	<b>Bar Finish</b>
	Peeled, Smooth Turned.

### Related Specifications

Australia	
Germany	DIN 1.6928
Great Britain	
International	
Japan	
USA	UNS K44220ASTM A579, A646AMS 6417, 6419MIL S-8844DMIL S-8844 Class 2

### Chemical Composition (Base Material)

	Min. %	Max %
Carbon	0.38	0.46
Silicon	1.45	1.80
Manganese	0.60	0.90
Chromium	0.70	0.95
Molybdenum	0.30	0.65
Phosphorous	0	0.01
Sulphur	0	0.01
Nickel	1.65	2.00
Vanadium	0.05	

### Mechanical Property Requirements for Steels in the Heat-Treated Condition for Turned, Peeled

Mechanical Property Designation		
Tensile Strength Mpa	Min	1931
	Max	
0.2% Proof Stress Mpa	Min	1586

Elongation on 5.65√S <sub>0</sub> %	Min	7
Izod Impact J	Min	
Charpy Impact J	Min	
Hardness Brinell HB	Min	
	Max	
<b>Forming</b>		
Forming by conventional methods is good in the annealed condition.		
<b>Heat Treatment</b>		
<b>Annealing</b>		
Anneal at 840°C and slow furnace cool at a rate of less than 10°C per hour down to 310C. From there it may be air cooled.		
<b>Hardening</b>		
300M must be normalized at 960°C before hardening. After the normalizing treatment the alloy is hardened by heating to 870°C and oil quenched.		
<b>Nitriding</b>		
<b>Normalizing</b>		
Heat to 880 °C - 920 °C, hold until temperature is uniform throughout the section, soak for 10 - 15 minutes and cool in still air.		
<b>Stress Relieving</b>		
290°C		
<b>Tempering</b>		
temper at 310°C to give a nominal 55Rc		
<b>Notes on Heat Treatment</b>		
<b>Machining</b>		
Perferably done in the normalised or normalised and tempered condition. Final machining to finished tolerances is done by grinding with care due to hardness of (RC55). Stress relieve at 290°C after finish grinding.		
<b>Welding</b>		
300M can be welded. It must be pre and post heated because the alloy will air harden due to heat input from welding. Job must be re-normalised and tempered prior to final heat treatment. 300M can be joined by fusion methods or flash resistance welding.		

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