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| High Tensile Steels | | | | | | | | |
|---------------------|---|--------------------------------------|-----|-----|------|-----|-----|---|
| Interlloy Grade | Nearest Related Specification | Typical Composition (%) & Properties | | | | | | Description & |
| | | С | Si | Mn | Ni | Cr | Мо | - Applications |
| 4140 | AS1444-1996 4140 BS970-1955 EN19A BS970 Part 3-1991 709M40 ASTM A29/29M 1991 4140 SAE/AISI 4140 | .41 | .30 | .85 | | 1.0 | .20 | General purpose high tensile steel for components, such as axles, shafts, bolts, gears and drill rods |
| 4340 | AS1444-1996 4340 BS970-1955 EN24 BS970 Part 3-1991 817M40 ASTM A29/29M 1991 4340 SAE/AISI 4340 | .41 | .25 | .70 | 1.80 | .80 | .25 | Highly stressed components such as gears. Alternative to EN25, EN26 in smaller sizes. |
| <u>EN25</u> | AS1444-1996 X9931 BS970-1955 EN25 BS970 Part 3-1991 826M31 | .31 | .30 | .60 | 2.50 | .65 | .50 | Highly stressed shafts and gears in larger sizes. |
| <u>EN26</u> | AS 1444-1996 X9940 BS970-1955 EN26 BS970 Part 3-1991 826M40 | .40 | .30 | .60 | 2.50 | .65 | .50 | As EN25 and also suitable where high surface pressure exists. |

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